

Date: Tuesday, 12/08/2008 8:45:40 AM
 User: Linda Lacelle

Process Sheet

| | | | |
|------------------------------------|--|---------------------------|---------------------|
| Customer : | CU-DAR001 Dart Helicopters Services | Drawing Name : | HIGH AFT X-TUBE 412 |
| Job Number : | 41154 | | |
| Estimate Number : | 10559 | | |
| P.O. Number : | | Part Number : | D412664203 |
| This Issue : | 12/08/2008 | S.O. No. : | |
| Prsht Rev. : | NC | Drawing Number : | D412-664-243 REV D |
| First Issue : | 12/08/2008 | Project Number : | N/A |
| Previous Run : | 41153 | Drawing Revision : | D |
| | Type : | Material : | |
| | CROSSTUBES | Due Date : | 31/08/2008 |
| Written By : | | Qty: | 1 |
| Checked & Approved By : | JLD 08.8.12 | Um: | Each |
| Comment : | Est Rev:E 04.02.16 Reformat; Added D3189-1 K/DS Est Rev:F 06-03-29 Remove Coments on Pick List JLM Est Rev:G 06.12.08 per ECN 886 EC Est Rev:H 07-04-30 As per Rev D JLM Est Rev:I 08-06-12 add comment in seq. 21 DD verified by:EC | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|-----|----|------------------|
| 1.0 | DC | DOCUMENT CONTROL |
|-----|----|------------------|



JLD 08.8.26



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels as per PPP D412-664-203 CHG 006

S 08/08/05

| | | |
|-----|-------------|-----------------------|
| 2.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

| | | |
|-----|---------------|--------------------------|
| 3.0 | D412664203TRN | Crosstube Turning Detail |
|-----|---------------|--------------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

CROSSTUBE TURNING DETAIL

batch B40834

DP 8-8-20

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|-----|---------|-----------------------------|
| 4.0 | BENDING | BENDING MACHINE - SKIDTUBES |
|-----|---------|-----------------------------|



Comment: BENDING MACHINE

Bend tube as per Dwg D412-664-243 using CNC bender program 412-af and Folio FT010

DP 8-8-20

| | | |
|-----|------|------------------------------|
| 5.0 | QC15 | DIMENSIONAL CHECK OF X-TUBES |
|-----|------|------------------------------|



Comment: DIMENSIONAL CHECK OF X-TUBES

08-08-21 D

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HIGH AFT X-TUBE 412

Job Number: 41154

Part Number: D412664203

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|-----|------------|-----------------------|
| 6.0 | CROSSTUBES | CROSSTUBES RESOURCE 1 |
|-----|------------|-----------------------|



Comment: LANDING GEAR RESOURCE 1

1-Drill pilot holes in tube as per Dwg D412-664-243 using drill Jig DT8550 & DT8551

2-Ream hole to finish size in tube as per Dwg D412-664-243 using drill Jig DT8550 & DT8551. Check dimensions between holes, both sides on both cuffs, to ensure alignment with saddle holes.

3-Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D412-664-243

08-08-21

| | | |
|-----|-----------------|----------------------------|
| 7.0 | HAND FINISHING1 | HAND FINISHING RESOURCE #1 |
|-----|-----------------|----------------------------|



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

8-8-22 AM 8-8-22

| | | |
|-----|-----|---|
| 8.0 | QC3 | INSPECT POWDER COAT/CHEMICAL CONVERSION |
|-----|-----|---|



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08/08/25

| | | |
|-----|-----|------------------------------|
| 9.0 | QC5 | INSPECT WORK TO CURRENT STEP |
|-----|-----|------------------------------|



Comment: INSPECT WORK TO CURRENT STEP

08/08/25

| | | |
|------|-----------------|-------------------------|
| 10.0 | OUTSIDE SERV.10 | OUTSIDE SERVICES -skids |
|------|-----------------|-------------------------|



Comment: Sub-Contracting OUTSIDE SERVICES

Liquid Penetrant Inspection as per QSI 038 Or

Issue P/O: 7041 LPI as per ASTM 1417

Level 2 Attach copy of NDT results to work order

08/08/28 ①

| | | |
|------|-------------|-----------------------|
| 11.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|------|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Inspect for transit damage

Ensure copy of NDT results attached to work order.

08/08/28 ①

| W/O: | | WORK ORDER CHANGES | | | | | |
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HIGH AFT X-TUBE 412

Job Number: 41154

Part Number: D412664203

Job Number:



Seq. #: Machine Or Operation: Description :

12.0

QC5

INSPECT WORK TO CURRENT STEP



ml 08 09 02



(1)

Comment: Inspect for damage & ensure results are as per Dwg D412-664-203

13.0

SPRAY PAINTING

SPRAY PAINTING



Comment: SPRAY PAINTING

1-Prime inside and outside crosstube as per QSI 005 4.2

2-Paint outside crosstube with White Imron as per QSI 005 4.2

ml

08 08 28

(1)

14.0

QC14

INSPECT SPRAY PAINT



Comment: Inspect Spray Paint

Wrap in plastic bag to protect from scratches

25 08-08-29

15.0

D3595063570

RUBBER CUSHION



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Rubber Cushion

Batch:

39255

ml 08 09 02

16.0

D2856600

Abrasion Strip



Comment: Qty.: 1.7640 f(s)/Unit Total : 1.7640 f(s)

Pick:

Qty Part number Description Batch

2 D2856-600(Cut to 10.090") Abrasion Strip

36398

ml 08 09 02

17.0

D28961

Support ,



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part number Description Batch

1 D2896-1

Support

33471

ml 08 09 02

18.0

D31891

Chafing Shield



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part number Description Batch

2 D3189-1

Chafing Shield

39736

ml 08 09 02

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Job Number: 41154

Part Number: D412664203

Job Number:



Seq. #:

Machine Or Operation:

Description :

19.0

MS2192028

Clamp(per MIL-DTL-8783C)



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part number Description Batch

4 MS21920-28 Clamp 108720

ml 08 09 02

20.0

MS2192030

clamp(per MIL-DTL-8783C)



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

clamp(per MIL-DTL-8783C)

batch: 106810

ml 08 09 02

21.0

CROSSTUBES

CROSSTUBES RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

Assemble as per Dwg D412-664-203

1- Lightly scuff the bonded area using a 320 grit sand paper and clean the area with 41058 wash 'n' wipe

2-Install supports with magnobond as per QSI 015 Adhere for for 12 Hrs

A/R 6398 Magnobond

Batch: 108966

Expiry Date: 10/2009

Time: 3:30 pm

3-Install clamps as per Dwg D212-664-203 using installation jig DT9024 with 0.010 thick brass shims on both chafing shield (D3189-1). Torque clamps to 80-100 in lb.

ml 08 09 03 (1)

ml 08 09 02 (1)

22.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/09/05

23.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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Drawing Name: HIGH AFT X-TUBE 412

Job Number: 41154

Part Number: D412664203

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
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| | | |
|------|--------|------|
| 24.0 | AN640A | Bolt |
|------|--------|------|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bolt

Batch: M107971

sl

| | | |
|------|--------|------|
| 25.0 | AN641A | Bolt |
|------|--------|------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Bolt

Batch: M107013

sl

| | | |
|------|------------|--------|
| 26.0 | AN960JD616 | Washer |
|------|------------|--------|



Comment: Qty.: 18.0000 Each(s)/Unit Total : 18.0000 Each(s)

Washer

Batch: M107959

sl

| | | |
|------|-----------|-----|
| 27.0 | MS21042L6 | Nut |
|------|-----------|-----|



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Nut

Batch: M105077

8/9/3

sl

| | | |
|------|-----|------------------------------------|
| 28.0 | QC4 | INSPECT 100% KITS FOR COMPLETENESS |
|------|-----|------------------------------------|



Comment: INSPECT 100% KITS FOR COMPLETENESS

5 08/09/05 @

| | | |
|------|-------------|-----------------------|
| 29.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|------|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-664-203

*****Ensure tube is not packaged if curing time is less than 12 hrs, see step 27 for application time & date

Time & date of packaging: 08/09/05 8:00 AM

Location: _____
PPP Rev: Rev G

AS 08/09/05 @

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
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Drawing Name: HIGH AFT X-TUBE 412

Job Number: 41154

Part Number: D412664203

Job Number:



Seq. #:

Machine Or Operation:

Description :

30.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/10 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-05

B 41154 0412-664-203

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

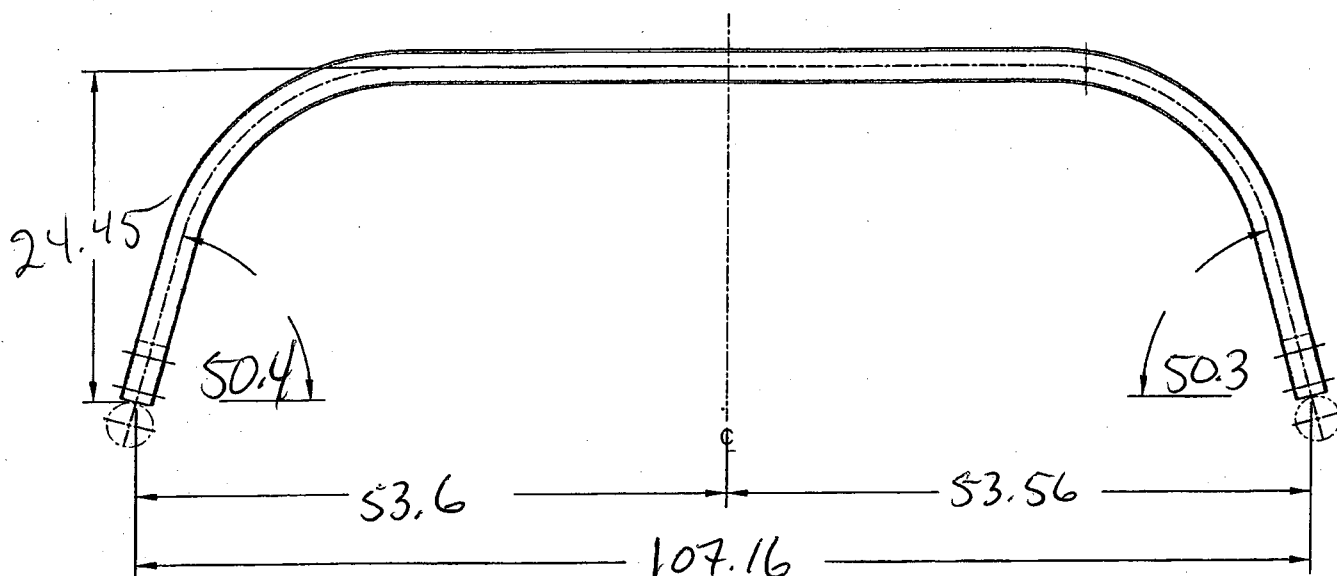
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NOTE: Date & initial all entries

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|---|--|---------------------|--------------|
| DART AEROSPACE LTD | | Work Order: | 41154 |
| Description: Crosstube High Aft (412) | | Part Number: | D412-664-203 |
| Inspection Dwg: D412-664-243 Rev: D | | Page 1 of 1 | |

| Required Dimension | Min | Max |
|--------------------|--------|--------|
| Height | 24.24 | 24.50 |
| 1/2 Span | 53.59 | 53.85 |
| Angle | 49 | 52 |
| Total Span | 107.18 | 107.70 |



| Comments |
|----------|
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|-----------------|--------------------------------|
| QC15 Inspection | <i>[Signature]</i> 08.08.21 |
| Date | |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------------------------------|---------------------------|--------------------|
| A | 07.02.06 | New Issue | KJ/JM | <i>[Signature]</i> |
| B | 07.05.08 | Dimensions updated per Dwg rev. D | KJ/JLM <i>[Signature]</i> | |

| W/O: | | WORK ORDER CHANGES | | | | | |
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NOTE: Date & initial all entries

DART

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|----------------------|--------------------------------|---|------------------------|
| DESIGN PH | DRAWN BY PH | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED GP | APPROVED [Signature] | DRAWING NO. D412-664-243 | REV. D SHEET 1 OF 3 |
| DATE 07.03.09 | | TITLE CROSSTUBE ASSEMBLY (412 HI AFT) NTS | |
| A | 01.10.17 | NEW ISSUE | |
| B | 05.02.04 | ADD HOLES FOR COMPATABILITY WITH BHT/AA SKIDTUBES | |
| C | 06.10.27 | REMOVE D2856-600-1087, ADD D2732-058 & MAGNOBOND 6398 MS21920-32 WAS MS21920-30 | |
| D | 07.03.09 | REMOVE D2732-058, CHANGE TO D3595-063-570 | |

RELEASE07.04.24 **[Signature]**

| Qty | Part Number | Description |
|-----|----------------|---|
| X | D412-664-243 | CROSSTUBE ASSEMBLY (412 HIGH AFT) |
| 1 | D6009-129 | CROSSTUBE |
| 2 | D3595-063-570 | RUBBER CUSHION |
| 1 | D2896-1 | SUPPORT |
| 2 | D2856-600-1009 | ABRASION STRIP |
| 4 | MS21920-28 | CLAMP |
| 2 | MS21920-30 | CLAMP (OR MS21920-32) |
| 2 | D3189-1 | CHAFING SHIELD |
| A/R | MAGNOBOND 6398 | ROCKWELL SPECIFICATION RBO-120-023 ADHESIVE (TEXTRON/BELL SPEC. 299-947-100, TYPE II, CLASS 2 ADHESIVE) |

GENERAL NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 2) MATERIAL: MANUFACTURED FROM D6009-129
FINISHED LENGTH = 124.09±0.020
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2
PAINT OUTSIDE PER DART 005 4.2
- 4) PART IS SYMMETRIC ABOUT CENTERLINE.
- 5) RUN-OFF PART. BLEND OUT EDGE LONGITUDINALLY, TRANSITION SHOULD BE SMOOTH.
- 6) BEND PROGRESSIVELY WITH A MINIMUM OF 8 PASSES. MAXIMUM TUBE FLATTENING DUE TO BENDING IS 6% BASED ON O.D.
- 7) LIQUID PENETRANT INSPECT OUTSIDE SURFACE OF CROSSTUBE PER QSI 038.
- 8) SCRIBE DART PART NUMBER AND BATCH NUMBER IN THIS AREA WITH VIBRATING STYLUS.
- 9) INSTALL D2856-600-1009 ABRASION STRIP WITH A 0.13 (REF) GAP ON BOTTOM SIDE OF CROSSTUBE PER QSI 035.
- 10) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE.
- 11) APPLY A 0.03" TO 0.06" THICK LAYER OF MAGNOBOND 6398 TO THE SURFACE OF D2896-1 THAT WILL BE IN CONTACT WITH THE CROSSTUBE PER QSI 015. LET CURE FOR 12 HOURS AFTER INSTALLATION AND PRIOR TO PACKAGING.
- 12) INSTALL MS21920-30 CLAMPS (OR -32) WITH D3595-063-570 RUBBER CUSHIONS TO SECURE D2896-1 SUPPORT ON TOP SIDE OF THE CROSSTUBE. ENSURE CLAMPS ARE OPPOSITE CROSSTUBE SUPPORT.
- 13) TORQUE CLAMPS 80 TO 100 IN-LB. ENSURE AT LEAST 1.5 THREADS SHOWING IN SAFETY AND THAT NUT HAS NOT BOTTOMED-OUT AFTER TORQUING.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. **41254**

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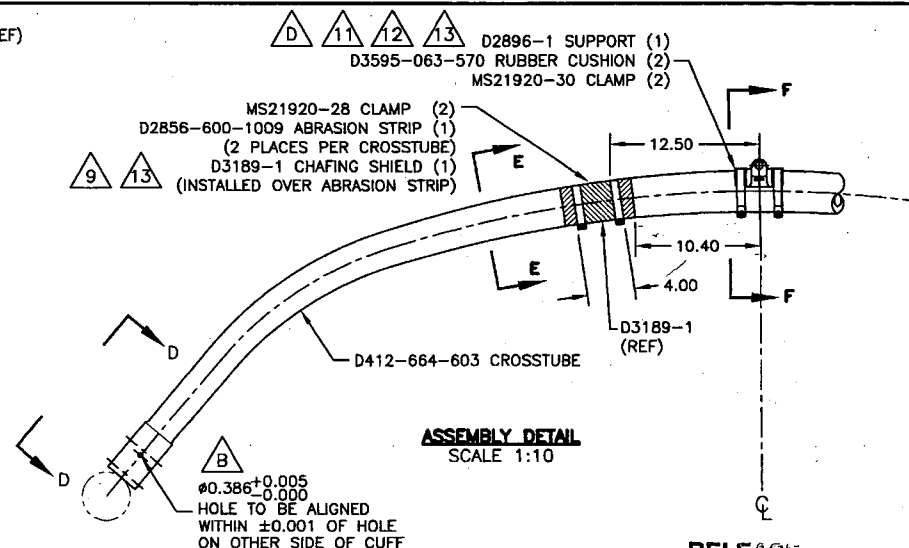
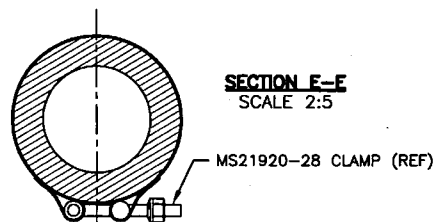
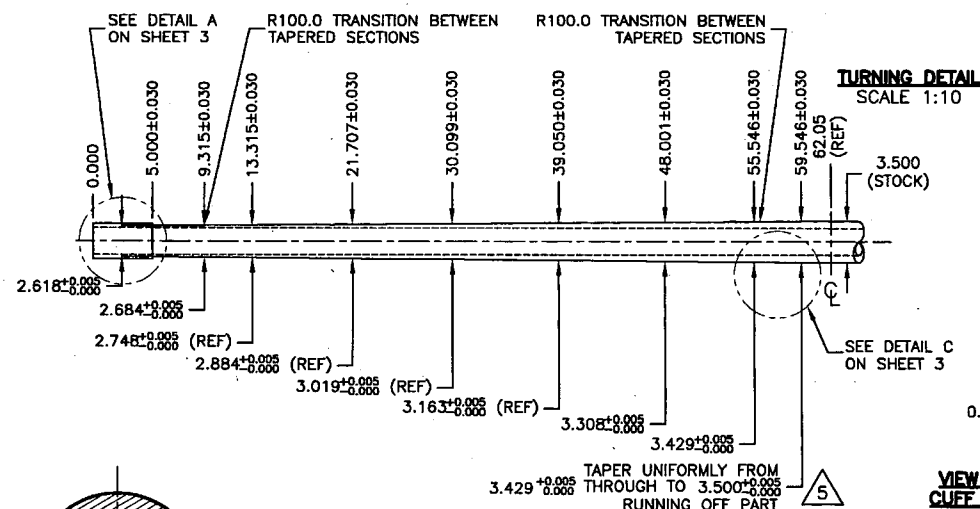
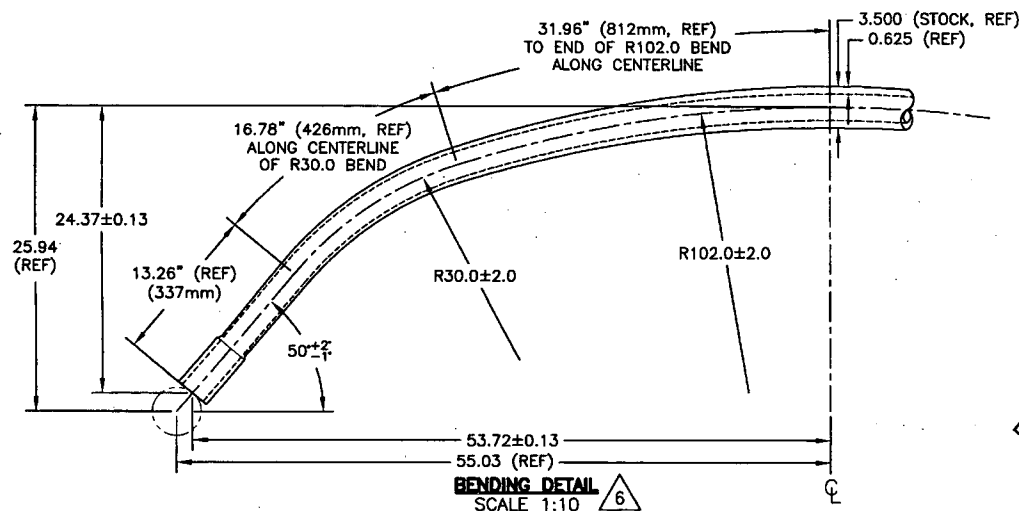
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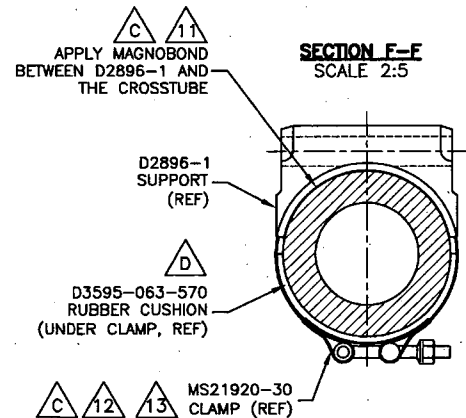
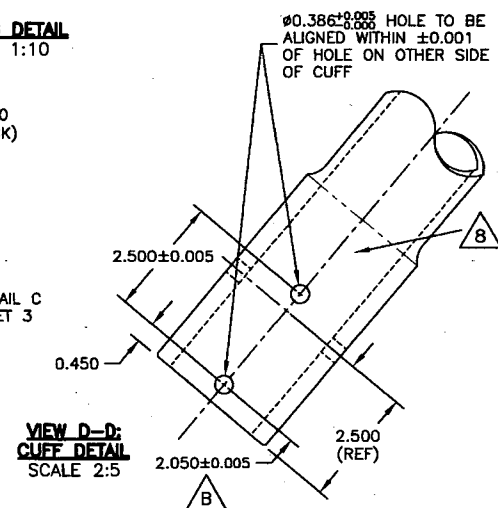
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NOTE: Date & initial all entries



RELEASE
07.04.24



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| DATE 07.03.09 | | CHECKED 97 | APPROVED H | TITLE CROSSTUBE ASSEMBLY (412 HI AFT) | SCALE 1:10 |

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WORK ORDER
NO. 41154

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

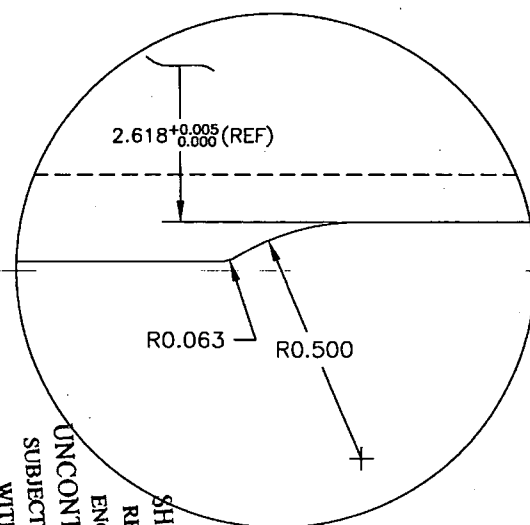
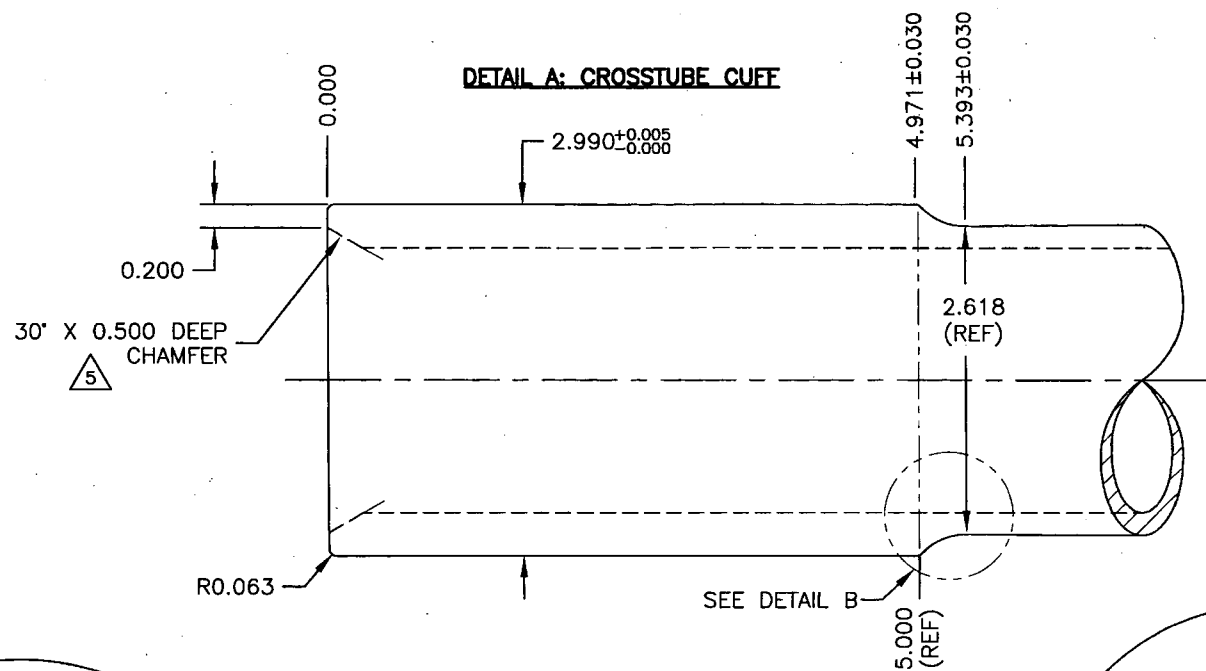
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

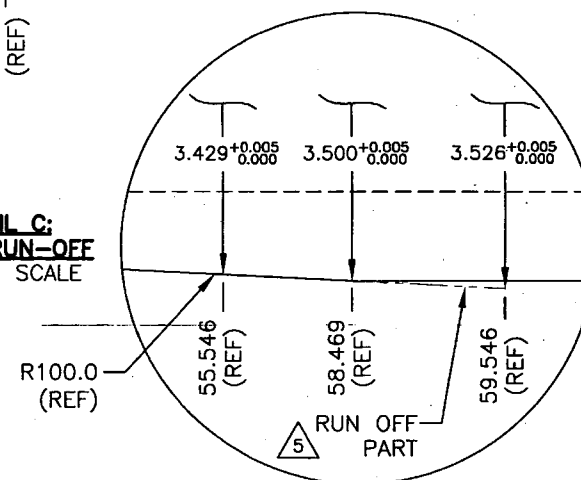
NOTE: Date & initial all entries

RELEASED
 07-04-244
 PER ECW 897



**DETAIL B: CUFF
 TRANSITION
 SCALE 4:1**

**DETAIL C:
 TAPER RUN-OFF
 NOT TO SCALE**



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|------------------|--|---|--------------|
| DESIGN PH | DRAWN BY PH | DART DART AEROSPACE LTD. HAMMERSBURY, ONTARIO, CANADA | REV. D |
| CHECKED J | APPROVED J | DRAWING NO. D412-664-243 | SHEET 3 OF 3 |
| DATE 07.03.09 | TITLE CROSSTUBE ASSEMBLY (412 HI AFT) | SCALE 1:1 | |

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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

**ACUREN****LIQUID PENETRANT TEST REPORT****P - 1454 1**PAGE 1 OF 1

| | | | | | |
|------------------|--|-----------------|-------------------|-----------|---|
| CLIENT | DART AEROSPACE | DATE | AUG 28, 2008 | TIME | AM <input type="checkbox"/> PM <input type="checkbox"/> |
| ATTENTION | LINDA LACELLE | ACUREN JOB NO. | 188 08 1454 | | |
| ADDRESS | 1270 ABERDEEN ST | PO/NO. | 7041 | | |
| | HAWKESBURY, ONT. | WORK LOCATION | HAWKESBURY, ONT. | | |
| | | ACCEPTANCE STD. | ASTM 1417/QSI-038 | REV./DATE | 2005 |
| PROJECT | 412 HIGH AFT X TUBES, 212/205 HIGH FED X TUBES, 212/205 HIGH AFT X TUBES, 206L AFT X TUBE. | | | | |
| ITEM(S) EXAMINED | JOB#S 41153, 41154, 41155, 41391, 41392, 41401, 41402. | | | | |

| | | | | |
|---|--|----------------|------------------------|-----------|
| JOB DESCRIPTION | PROCEDURE NO. LT-0002 | REV./DATE | TECHNIQUE NO. LT-TECH2 | REV./DATE |
| PART NO. D412664203/D212664101/D212664201/D206667203. | MATERIAL | ALODINED ALUM. | THICKNESS | |
| SCOPE | WET FLOURESCENT LIQUID PENETRANT INSPECTION CARRIED OUT ON 100% EXTERNAL SURFACE | | | |

TEST DETAILS

| | | | | | |
|-----------------------|---|----------------------------------|--|--|--|
| METHOD | <input checked="" type="checkbox"/> FLUORESCENT | <input type="checkbox"/> VISIBLE | <input checked="" type="checkbox"/> WATER WASH | <input type="checkbox"/> SOLVENT REMOVABLE | <input type="checkbox"/> POST EMULSIFIED |
| FAMILY BRAND | MAGNAFLUX | | BLACK LGHT8171 | <input type="checkbox"/> OUTPUT > 1000 μ W/CM ² | <input type="checkbox"/> AMBIENT < 2 fc |
| PENETRANTZL67 | MINIMUM DWELL TIME | 45 MIN. | LIGHTING EQUIP. | <input type="checkbox"/> FLASHLIGHT | <input type="checkbox"/> TROUBLELIGHT |
| PENETRANT REMOVER H2O | MINIMUM DRY TIME | >10 MIN. | OTHER | CAL JUNE 16 08 | |
| DEVELOPER SKDS2 | MINIMUM DWELL TIME | 10 MIN. | LIGHT METER S/N | CAL DUE DATE | |
| DEVELOPER TYPE | <input checked="" type="checkbox"/> NON AQUEOUS | <input type="checkbox"/> AQUEOUS | <input type="checkbox"/> DRY | | |

TEST SURFACE

| | | | | | |
|---------------------|---------------------------------------|--|--|---------------------------------------|--|
| SURFACE CONDITION | <input type="checkbox"/> AS GROUND | <input type="checkbox"/> AS WELDED | <input type="checkbox"/> MACHINED | <input type="checkbox"/> SHOT BLASTED | <input checked="" type="checkbox"/> CLEAN BARE METAL |
| SURFACE TEMPERATURE | <input type="checkbox"/> < -4°C/ 20°F | <input type="checkbox"/> -4°C/ 20°F TO 10°C/50°F | <input type="checkbox"/> 10°C/50°F TO 52°C/125°F | <input type="checkbox"/> > 52°C/125°F | |

RESULTS- (☐ METRIC ☒ IMPERIAL)

FLUORESCENT LIQUID PENETRANT INSPECTION

CARRIED OUT ON 100% EXTERNAL

SURFACE ON:

412 HIGH AFT X TUBE JOB#S 41153, 41154.

212/205 HIGH FED X TUBES JOB# 41155.

212/205 HIGH AFT X TUBES JOB#S: 41401, 41402

206L AFT X TUBE JOB#S: 41391, 41392.

RESULTS: NO INDICATION OF DEFECTS.

ITEMS ACCEPTABLE TO STANDARD

Scope of Services
The agreement of Acuren Group Inc. to perform services extends only to those services provided for in writing. Under no circumstances shall such services extend beyond the performance of the requested services. It is expressly understood that all descriptions, comments and expressions of opinion reflect the opinions or observations of Acuren Group Inc. based on information and assumptions supplied by the owner operator and are not intended nor can they be construed as representations or warranties. Acuren Group Inc. is not assuming any responsibilities of the owner operator and the owner operator retains complete responsibility for the engineering, manufacture, repair and use decisions as a result of the data or other information provided by Acuren Group Inc. In no event shall Acuren Group Inc.'s liability in respect of the services referred to herein exceed the amount paid for such services.

Standard of Care
In performing the services provided, Acuren Group Inc. uses the degree, care and skill ordinarily exercised under similar circumstances by others performing such services in the same or similar locality. No other warranty, expressed or implied, is made or intended by Acuren Group Inc.

SIGNATURES

| | | |
|-------------------------|----------------------------|----------------------------|
| CLIENT REPRESENTATIVE | | DTR # E 19934 |
| TECHNICIAN (SIGNATURE): | | REPORT REVIEWED BY: |
| NAME (PRINT): | JASON HEWETT | NAME INITIALS |
| | 1 ST TECHNICIAN | 2 ND TECHNICIAN |
| CGSB LEVEL | 2 | SNT LEVEL |
| CGSB REG. NO | 6156 | CGSB REG. NO |

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